



Charles T. Kennedy is President/CEO of Kennedy, a visionary home design and development company in Aspen, Colorado.

Founded by Charles in 2003, the firm occupies a unique niche in the luxury real estate market where it is known for its uncompromising commitment to imbuing each property with quintessential details in design and construction.

Charles' impeccable taste, keen eye for development opportunities, and architectural sensibility are unequalled. Most would agree that his creative thinking is an anomaly in the real estate industry, both in Aspen and nationwide.

Combining environmental consciousness with mountain modern aesthetics, Charles' development projects have been lauded in *Western Interiors and Design*, *Relish*, *Aspen Peak*, *Aspen Home* and *Aspen Valley Resort Properties* magazines. His homes and estates reflect his innovative approach to all organic and inorganic elements of design and construction.

In 2005, Charles completely undated, remodeled, and richly landscaped a small home in Naples, Florida which was subsequently featured in the *Naples Daily News*. This led him to expand his vision and partner with his sister, Barb, to create more of these tropical oases for others to enjoy. Described as "garden beach bungalows", they are inspired sanctuaries and ideal retreats from the cold.

Prior to establishing Kennedy, Charles founded the largest gift and decorative accessories rep firm in the Dallas World Trade Center, employing over 80 sales representatives and account associates.

Charles received his bachelor of science degree in civil engineering from the University of Missouri—Columbia. While he has since pursued an entrepreneurial path, rather than a traditional engineering career, he credits his successful marriage of right brain/left brain thinking to his rigorous engineering studies and liberal arts electives at MU.

In 2007, Charles was inducted into the prestigious MU Civil Engineering Academy of Distinguished Alumni. Election to the academy recognizes outstanding achievement, excellence and leadership in engineering and civic affairs. In 2009 he completed "The Summer Academy in Architecture" at the University of Texas, in Austin.

Committed to community involvement and philanthropy, Charles supports and participates in a variety of local and national non-profit organizations.

